

## Forbo Environmental Data Sheet

Product name	Marmoleum 2.0mm Sheet
Product description	Marmoleum is a linoleum floor covering complying with all the requirements of EN-ISO 24011: Specification for plain and decorative linoleum
Manufacturing location	Assendelft, Netherlands
Site accreditation	ISO14001, ISO 9001, ISO18001



## Our footprint – how it's made

### Environmental data

Total recycled content of product by weight	43%
Post industrial recycled content	43%
Post consumer recycled content	0%
% renewable electricity used	100%
CO <sub>2</sub> per m <sup>2</sup>	5.9kg

### Independent assessment and rating

Nordic Swan



Natureplus



Cradle to Cradle Silver



Allergy UK Seal of Approval



ISO 9001 Quality Management System



ISO 14001 Environmental Management System



ISO 18001

### Carbon footprint

Estimated carbon footprint using data from Environmental product declaration according to ISO 14025	Raw materials and production	0.2 kg CO <sub>2</sub> eq/m <sup>2</sup>
	Use (1 year)	0.36 kg CO <sub>2</sub> eq/m <sup>2</sup>

## Your footsteps – how it performs

### Health and well being

AgBB/DiBT	Pass
Air quality	Approved by Allergy UK
Impact sound reduction	4dB
Bacteriostatic properties	Marmoleum has independent tests to prove that it inhibits bacteria such as MRSA, C Difficile, Norovirus, Acinetobacter baumannii

### Installation

Recommended adhesives	Forbo recommends the use of 414/696 Euroflex lino plus <b>low solvent</b> . Fast tack linoleum adhesive. Where contribution to credits for BREEAM sections HEA2 and HEA9 are required then low emission adhesive Eurocol 614 Eurostar Lino plus should be used. If a permanent bond is required, please use Eurocol 640 Eurostar special.
	Installation off-cuts of Marmoleum can be collected via our <b>Back to the Floor</b> scheme and recycled back into Marmoleum at our plant in Scotland.

## Maintenance

Topshield2	Unique dual layer finish. Resistant to staining and scuffing so reducing the amount of cleaning required. Can be completely renovated, unlike PUR finishes.
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## End of life

Marmoleum can be recycled or composted.

## Contribution to Green Building Schemes

### BREEAM

BREEAM ratings (generic)	Building Type				Retail/Leisure (Durability)	Retail/Leisure (Fashion)
Linoleum – Plain and decorative linoleum (EN548)	Offices A	Schools A+	Healthcare A+	Domestic A+	A+	A+

### Ska scheme (RICS)

M12 soft floor covering criteria (Ska offices Vs 1,2.2013)	Meets
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M12 soft floor covering criteria (Ska retail Vs 1,0.2012)	Meets
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### LEED (version 2.2)

Potential direct or indirect contribution to following categories and credits:	<b>Indoor Environmental Quality</b>	Credit 4.1 Low Emitting Materials: Adhesive & Sealants	Credit 4.3 Low emitting Materials	
	<b>Materials and Resources</b>	Credit 2.1 Construction Waste Management	Credit 4.1 Recycled content	Credit 5.1 Regional materials
	<b>Innovation and Design</b>	Credits 1-4 1 Climate Neutral Products	Credits 1-4 1 Pilot Credit 43, Certified Products	

### Forbo design principles (Reduce, Recycle, Reuse, Renew)

<b>Reduce</b>	Marmoleum's Topshield2 finish significantly reduces cleaning and maintenance costs in life. Reduced installation waste disposal by 27 tonnes in 2012. Marmoleum is made from 97% natural raw materials.
<b>Reuse</b>	All Marmoleum site offcuts can be returned to Forbo for reprocessing using our <b>Back to the Floor</b> initiative. After Marmoleum's long life it can be incinerated for landfill and this reclaims more energy that is used in production. It is also biodegradable in a controlled environment.
<b>Recycle</b>	Packaging used to deliver raw materials is separated and recycled externally.
<b>Renew</b>	All Marmoleum is produced using 100% renewable electricity. Marmoleum contains 72% of rapidly renewable materials, i.e. they can be harvested within 10 years of planting

### Detailed environmental product declarations and full Life Cycle Analysis

EPD declaration number 12CA64879.101.1	visit <a href="http://www.forbo-flooring.co.uk/downloads">www.forbo-flooring.co.uk/downloads</a> for more information
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